

Tube O.D.		Tube Gauge	Tool I.D.	Tool Diameter	Tool Number*	Tool Bit**
[inch]	[mm]	[mm]	[mm]	[mm]		
5/8	15.8	14	11.4-11.9	11.2	ORTC-113	N-625-3
		15-16	12-12.9	11.7	ORTC-119	N-625-3
		17-18	12.7-13.5	12.3	ORTC-123	N-625-2
		19-20	13.5-14.2	13.1	ORTC-131	N-625-2
		22	14.0-14.7	13.6	ORTC-139	N-750-2
3/4	19	14-15	14.7-15.5	14.3	ORTC-145	N-750-2
		16	15.2-16.5	14.8	ORTC-151	N-750-2
		17-18	15.9-16.5	15.3	ORTC-153	N-750-2
		19-20	16.7-17.5	16.3	ORTC-163	N-1000-1
7/8	22.2	14-15	17.8-18.5	17.4	ORTC-174	N-1000-1
		16-17	18.8-19.5	18.4	ORTC-184	N-1000-1
		18	19.3-20	19.0	ORTC-190	N-1000-1
		19-20	19.8-20.6	19.3	ORTC-193	N-1000-2
1	25.4	12	19.8-20.6	19.3	ORTC-193	N-1000-2
		14	20.8-21.6	20.5	ORTC-205	N-1000-2
		14	21.3-22.1	21.0	ORTC-210	N-1000-2
		16-17	21.8-22.6	21.5	ORTC-215	N-1000-2
		18-20	22.6-23.1	22.3	ORTC-223	N-1000-2
		22	23.9-24.6	23.2	ORTC-232	N-1000-2

*Order by specific tool number. **Replacement bits are ordered by tool bit number.